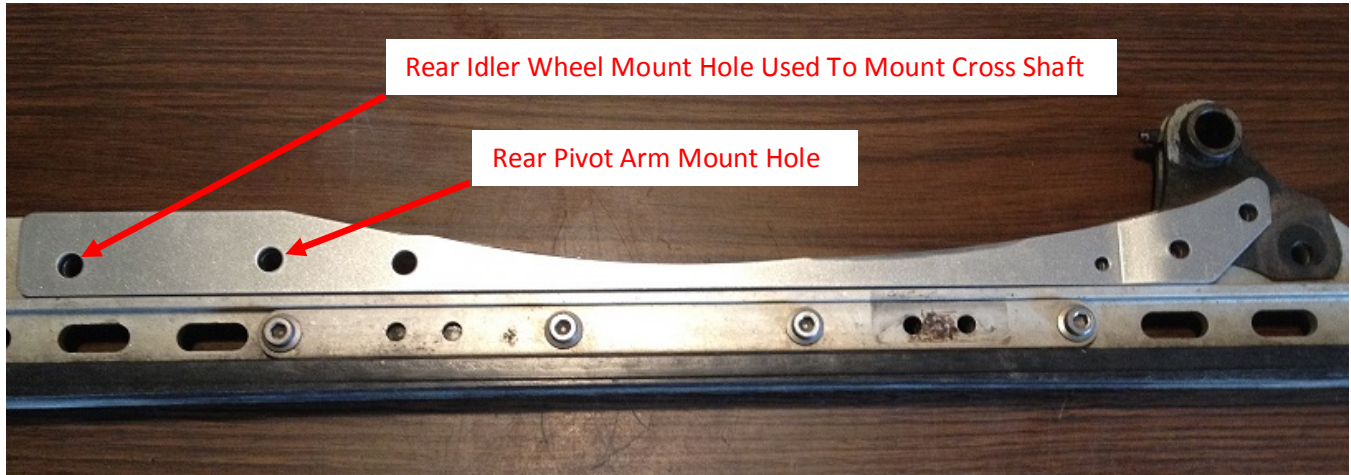


Parts List

Item	Qty
Throttle Side Stiffener	1
Clutch Side Stiffener	1
Cross Shaft	1
Rear Pivot Arm Mount Bolts	2



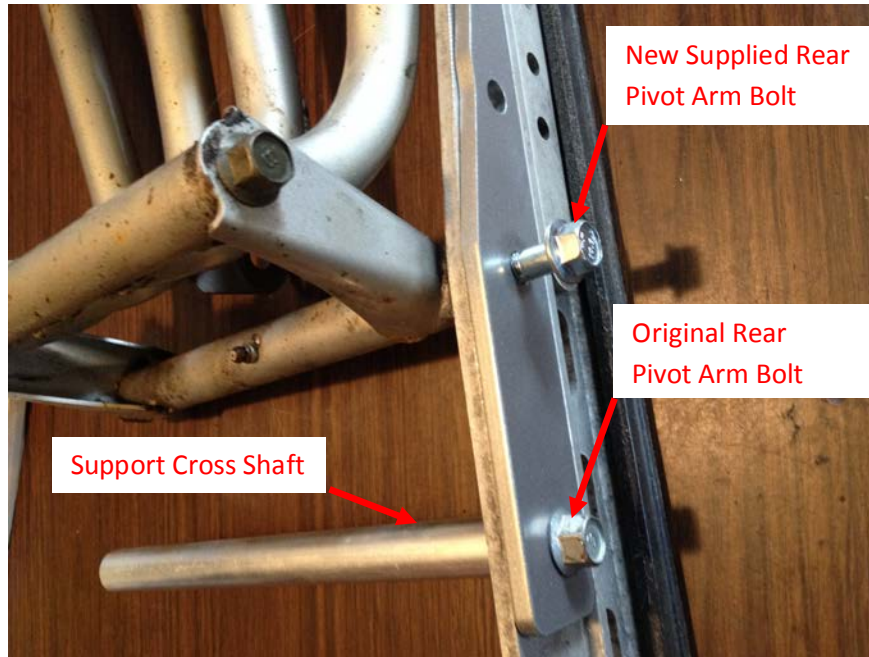
Installation Instructions

1. Remove the factory rail stiffeners.
2. Next remove the (2) inner rear idler wheels and mounts located on inside of rails behind the rear arm.



3. Support the rear of the sled and remove one of the bolts that attach the rear pivot arm to the rail and install the BOP stiffener. Install the stiffener using the existing factory hardware.
4. Using (1) of the new rear pivot arm bolts supplied, bolt the rear pivot arm back to the rail.
5. Repeat steps 3 and 4 for the opposite side.

6. Install the supplied cross shaft between the rails using the existing rear idler wheel mount holes. Use the bolts that originally attached the rear pivot arm to the rails.



7. Relocate the inner rear idler wheels and mounts as shown in photo below. Square the mount block up against the BOP stiffener and using the mount as a guide, drill through the rail. Bolt the mount and wheel to the rail using the original hardware.

